Data

Scope of environmental management: All domestic offices of Taisho Pharmaceutical (such as the head office, five branch offices, five logistics centers, three factories, and the Research Center) and Taisho Toyama Pharmaceutical Co., Ltd., MEJIRO KOSAN Co., Ltd., and Taisho Pharmaceutical Logistics Co., Ltd. out of its group companies are within the scope of environmental management. However, the affiliated offices of the branch offices of Taisho Toyama Pharmaceutical Coyama Pharmaceutical Co., Ltd., are not included.

Environmental Accounting

Environmental accounting is based on the calculations according to the Taisho Pharmaceutical Environmental Management Accounting Preparation Procedures (Rev. 2), which is based on Environmental Accounting Guidelines 2005 published by the Ministry of the Environment. [Target period: April 1, 2017 to March 31, 2018]

Environmental Conservation Costs

Category		Main initiative	Invested cost (Million yen)	Cost (Million yen)
Cos	ts in the business area		345	885
Bre	Pollution control cost	Operation and management of the effluent treatment facility/ Implementation of air pollution preventive measures	18	272
akdow	Global environmental conservation cost	Support for energy saving and introduction of energy-saving facilities/ Operation and management of the cogeneration system	323	481
_	Resource recycling cost	Recycling promotion/Waste treatment	4	132
Up/downstream cost		Outsourcing cost for recommodification of containers and packages/ Waste product treatment	0	213
Mar	nagement activity cost	Monitoring of environmental loads/ Compliance and operation of ISO 14001	5	23
Res dev	earch and elopment cost	Research and development for environmentally friendly products/ Purchasing of raw materials for research	0	0
Soc	ial activity cost	Activity costs of and donation to industry groups	0	0
Env solu	ironmental damage ution cost	Implementation of soil and groundwater pollution measures	31	23
Tota	al		381	1,144

Invested Amounts



📌 Costs

(Million yen) 1,500



Economic Effects regarding Environmental Conservation Costs

	Details of effects				
Revenue	Economic income regarding recycling	1.9			
Reduced	Reduced cost from energy saving	0.4			
cost	Reduced cost from reduction of product containers	0.0			
Total		2.3			
Items Amount (Million yen)					
Total invest during the	4,857				
Total R&D	21,150				

Environmental Conservation Costs

		Details of effects	FY2016	FY2017	Reduced volume	Reduction rate (%)
	Tota	al energy input (thousand GJ)	1,254	1,258	(4)	(0.3)
that		Power consumption (10,000 kWh)	6,983	6,856	127	1.8
Eff	в	Usage of city gas (thousand m ³)	8,031	7,941	90	1.1
resp	reak	Usage of Bunker A (kL)	1,224	1,133	91	7.4
on e ond	dow	Usage of LPG (m ³)	845	778	67	7.9
nviro to th	D	Usage of gasoline (kL)	2,136	2,692	(556)	(26.0)
onm ne cc		Usage of light fuel oil (kL)	2,387	2,494	(107)	(4.5)
enta osts i ırces	Usage of water (thousand m ³)		830	769	61	7.3
n the	B	Usage of groundwater	549	514	35	6.4
e bu:	reak	Usage of tap water (domestic water)	258	237	21	8.1
ratio	dow	Usage of industrial water	18	13	5	27.8
n is are	5	Usage of greywater (rain water)	5	5	0	0.0
0a	Transaction volume of specific chemical substances* (tons)		377	369	8	2.1
th Con	Volu	ume of CO ₂ emission (tons)	67,472	66,550	922	1.4
Effects c Iservatio e costs i ()	Break	Emission volume from production and office work activities	55,756	53,804	1,952	3.5
on envir in that c n the bu Emissior	down	Emission volume from sales and logistics activities	11,716	12,745	(1,029)	(8.8)
onme orres Isine:	Tota	al waste volume (tons)	5,743	5,428	315	5.5
ental ponc ss are	Fina	al landfill disposal volume (tons)	13	12	1	7.7
d to	Total emission volume (thousand m ³)		545	512	33	6.1

* Based on the Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof

Resource Loading Volume

📌 Energy



📌 Water

Usage of Water (by Type)



Raw Materials



Energy Input (by Office)



Usage of Water (by Office)



Usage of Materials (Four Materials Specified in the Containers and Packaging Recycling Act)

(Thousand tons) 100



Copier Paper Purchased Volume of Copier Paper



Hanyu Factory Omiya Factory

Chemical Substances

Transaction, Release, and Displacement Volumes of Chemical Substances Based on the Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof—Omiya Factory (including Research Center)

No.	Chemical substance	Cabinet ordinance No.	Transaction volume	Release volume into the atmosphere	Release volume into public water	Displacement volume into the sewer	Release volume into soil	Decontamination treatment volume	Displacement volume to waste
1	Acetonitrile	013	170,000	31	0	1,300	0	0	170,000
2	Chloroform	127	5,400	5.9	0	130	0	0	5,000
3	N, N-Dimethylformamide	232	1,200	0.2	0	29	0	0	1,100
4	Toluene	300	1,500	11	0	2.3	0	0	1,200
5	Normal-hexane	392	4,100	16	0	4.0	0	0	4,000

(Unit: kg)

Transaction Volume of Specific Chemical Substances Based on the Ordinance on Living Environment Conservation in Saitama City (Article 74, Paragraph 2)—Omiya Factory (including Research Center)

			Transaction	Breakdown of the transaction volume			
No.	Chemical substance	Category of specific chemical substance	volume	Usage	Produced volume	Transaction volume	
6	Hydrogen chloride (including hydrochloric acid)	Other specific chemical substances (Item 5)	15,000	15,000	0	0	
7	Diethanolamine	Other specific chemical substances (Item 14)	2,200	2,200	0	0	
8	Tetrahydrofuran	Other specific chemical substances (Item 24)	110,000	110,000	0	0	
9	Methanol	Other specific chemical substances (Item 35)	34,000	34,000	0	0	
10	Methyl iodide	Other specific chemical substances (Item 39)	11,000	11,000	0	0	
11	Sulfuric acid (including sulfur trioxide)	Other specific chemical substances (Item 41)	590	590	0	0	

No. 1 to 5 chemical substances are the same as specified in the notification that is based on the Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances

in the Environment and Promotion of Improvements to the Management Thereof.

Transaction Volume of Specific Chemical Substances Based on the Ordinance on Living Environment Conservation in Saitama Prefecture—Hanyu Factory

No.	Chemical substance		Transaction	Breakdown of the transaction volume			
		Category of specific chemical substance	volume	Usage	Produced volume	Transaction volume	
1	Hydrogen chloride (including hydrochloric acid)	Other specific chemical substances (Item 5)	14,000	14,000	0	0	

(Unit: kg)

(Unit: ka)

Emission Volumes

Factors used to calculate the CO2 emission volume

Electricity: 0.495 kgCO₂/kWh

City gas: 2.244 kgCO₂/Nm³; LPG: 2.999 kgCO₂/kg; Bunker A: 2.710 kgCO₂/L

Kerosene: 2.489 kgCO₂/L; Gasoline: 2.322 kgCO₂/L; Light fuel oil: 2.585 kgCO₂/L

(According to the Guidelines for Calculating CO₂ Emissions Caused by Energy in the Global Warming Countermeasures Planning System and Targeted Emission Volume Transaction System (Revised in March 2017) based on the Ordinance on Global Warming Countermeasure Promotion in Saitama Prefecture)

CO₂



📌 Waste

8,000

Total Emission Volume— Whole Company (by Office)



Emission into the Atmosphere

Chloroform— Production Division

0.010



Total Emission Volume— Whole Company (by Office)



Emission Intensity— Whole Company (by Energy Type)

(t-CO₂/100 million yen) 25



Final Landfill Disposal Volume— Whole Company (by Office)



Hanyu Factory Oniya Factory (including Research Center)

NOx and SOx Emission Volumes— Production and Research





Water Quality Total Emission Volume— Whole Company



BOD* Emission Volume— Production and Research



PCB Waste

PCB Waste and PCB Devices in Use

	Storage	Devices in use	
Reagent	6.6 g	—	
Low-pressure capacitor	2 devices	—	
High-pressure capacitor	—	—	
Fluorescent ballast	1,287 devices	_	
Mercury lamp ballast	9 devices	_	
High-pressure transformer	—	11 devices (low density)	

Data Associated with Sales and Transport

Conversion factors used to calculate CO2 and NOx emission volumes from the usages of gasoline and light fuel oil

[CO₂ emission volume] Gasoline: 2.322 kgCO₂/L; Light fuel oil: 2.585 kgCO₂/L

(According to the Guidelines for Calculating CO₂ Emissions Caused by Energy in the Global Warming Countermeasures Planning System and Targeted Emission Volume Transaction System (Revised in March 2017) based on the Ordinance on Global Warming Countermeasure Promotion in Saitama Prefecture) [NOx emission volume] Gasoline: 8.2 kg/kL; Light fuel oil: 18.3 kg/kL

(According to the Environmental Activity Evaluation Program (Eco-Action 21), March 2001)

Energy Consumption and Specific Energy Consumption Associated with Transport (k) (4/10,000 ton-km) 4,000 0.4



CO₂ Emission Volume Associated with Sales and Transport, etc. (t-CO) 10,000

7.074

3.923

6.889

4,827

2015 2016

6,534

2017 (Fiscal year

7.132

4.014

2013 2014

Logistics 🚺 Sales





Data Associated with the Containers and Packaging Recycling Act Total Weight of Specific Containers and Packaging

8,000

6,000

4,000

2,000

7,778

4,167

(Thousand tons)



Data by Office

Measurement Results of Regulated Items in FY2017

Omiya Factory (including Research Center)

	Regulated item	Reference value	Actual value	
		Once-through boiler		53.8 to 95.2 ppm
		Water-tube boiler	Less than 130 ppm	73.0 to 94.2 ppm
Atmosphere	NOx	Suction-type cool and warm water generator	Less than 150 ppm	15.9 to 31.4 ppm
		Gas turbine	Less than 70 ppm	25.3 to 28.1 ppm
	Hydrogen-ion concentration (pH)		More than 5 and less than 9	6.4 to 8.1
	Biochemical oxygen demand		Less than 600 mg/L	1 to 326 mg/L
Water quality	Suspended solids	Industrial sewage	Less than 600 mg/L	1 to 108 mg/L
	Nitrogen		Less than 240 mg/L	1.2 to 5.1 mg/L
	Phosphorus		Less than 32 mg/L	0.1 to 0.6 mg/L

Hanyu Factory

	Regulated item	Reference value	Actual value	
Atmochara	NOx	- Once through beiler	—	33 to 45 ppm
Aunosphere	Dust	Once-through boller		—
	Hydrogen-ion concentration (pH)		5.8 or more and 8.6 or less	7.1 to 7.5
	Biochemical oxygen demand		Less than 5 mg/L	Less than 2 mg/L
Water quality	Suspended solids	Industrial sewage	Less than 10 mg/L	Less than 2 mg/L
	Nitrogen		Less than 25 mg/L	0.9 to 2.4 mg/L
	Phosphorus	—	Less than 3 mg/L	Less than 0.1 mg/L

Okayama Factory

Regulated item			Reference value	Actual value
A transmission	NOx	On an thursuing heritage	—	49 to 100 ppm
Atmosphere	Dust	Once-through boller	—	0.001 to 0.100 g/m³N
	Hydrogen-ion concentration (pH)		More than 5 and less than 9	5.8 to 6.6
	Biochemical oxygen demand	Industrial sewage	Less than 600 mg/L	31 to 250 mg/L
Water quality	Suspended solids		Less than 600 mg/L	0.9 to 16.0 mg/L
	Nitrogen		Less than 240 mg/L	_
	Phosphorus	-	Less than 32 mg/L	

Data on Overseas Manufacturing Subsidiaries (Reference)

		PT. Taisho Pharmaceutical Indonesia Tbk	Hoepharma Holdings Sdn. Bhd.	Taisho Co., Ltd. Shanghai	Taisho Pharmaceutical (M) SDN. BHD.	Taisho Vietnam Co., Ltd.	Compañía Internacional de Comercio, S.A.P.I. de C.V. (CICSA)
	Electricity (kWh)	2,787,551	2,943,571	830,440	612,042	602,502	1,226,140
_	Heavy fuel oil (kL)		_	_	_	_	_
Energy	Light fuel oil (kL)	0.8	_	203	_	1	418
consumption	LPG (m ³)		_		_	7	12
	City gas (m ³)	116,609	_		78,345	376	_
	Recycled volume (tons)		_	10	_	17	5
Waste volume	Incineration disposal volume (tons)		78	1	_	_	47
	Landfill disposal volume (tons)	70	_	40	_	_	702
Sewage water quality	Chemical oxygen demand (mg/L)	16 to 237	29 to 107	13 to 470	4 to 165	4 to 16	_
	Biochemical oxygen demand (mg/L)	10 to 95	7 to 29	_	4 to 14	3 to 8	200