Data

Scope of environmental management: All domestic offices of Taisho Pharmaceutical (such as the head office, five branch offices and three domestic offices under their control, five logistics centers, three factories, and the Research Center) and Taisho Pharma Co., Ltd., MEJIRO KOSAN Co., Ltd., and Taisho Pharmaceutical Logistics Co., Ltd. out of its group companies are within the scope of environmental management.

Environmental Accounting

Environmental accounting is based on the calculations according to the Taisho Pharmaceutical Environmental Management Accounting Preparation Procedures (Rev. 2), which is based on Environmental Accounting Guidelines 2005 published by the Ministry of the Environment. [Target period: April 1, 2020 to March 31, 2021]

Environmental Conservation Costs

	Category	Main initiative	Invested Amount (Million yen)	Cost (Million yen)
Cos	ts in the business area		167	763
Brea	Pollution control cost	Operation and management of the effluent treatment facility/ Implementation of air pollution preventive measures	18	199
akdowr	Global environmental conservation cost	Support for energy saving and introduction of energy-saving facilities/ Operation and management of the cogeneration system	149	475
	Resource recycling cost	Recycling promotion/Waste treatment	0	89
Up/	Downstream cost	Outsourcing cost for recommodification of containers and packaging/ Waste product treatment	0	232
Mar	nagement activity cost	Monitoring of environmental loads/ Compliance and operation of ISO 14001	44	54
Res dev	earch and elopment cost	Research and development for environmentally friendly products/ Purchasing of raw materials for research	0	0
Soc	ial activity cost	Activity costs of and donation to industry groups	0	0
Env solu	ironmental damage Ition cost	Implementation of soil and groundwater pollution measures	3	1
Tota	al		214	1,050

Invested Amounts





Environmental Conservation Effects

		Details of effects	FY2019	FY2020	Reduced volume	Reduction rate (%)
	Tota	al energy input (thousand GJ)	1,100	1,037	63	5.7
Eff that cor		Power consumption (10,000 kWh)	6,600	6,278	322	4.9
	œ	Usage of city gas (thousand m ³)	7,596	7,034	562	7.4
ects .	reak	Usage of Bunker A (kL)	1,360	1,270	90	6.6
on e ond	dow	Usage of LPG (m ³)	653	678	(25)	(3.8)
nvirc to th (R	5	Usage of gasoline (kL)	1,747	1,600	147	8.4
onm ne co		Usage of light fuel oil (kL)	0	0	0	0.0
enta osts i rces	Usa	ge of water (thousand m³)	777	639	138	17.8
al conservatio in the busines s)	œ	Usage of groundwater	521	386	135	25.9
	reak	Usage of tap water (domestic water)	231	222	9	3.9
	dow	Usage of industrial water	22	27	(5)	(22.7)
n is are	5	Usage of greywater (rain water)	3	4	(1)	(33.3)
еа	Trai (tor	nsaction volume of specific chemical substances* ns)	132	50	82	62.1
th on	Volu	ume of CO ₂ emissions (tons)	56,440	51,884	4,556	8.1
Effects c iservatio e costs i (Break	Emission volume from production and office work activities	52,394	48,173	4,221	8.1
on environme on that corres in the busine Emissions)	down	Emission volume from sales and logistics activities	4,046	3,711	335	8.3
	Tota	al waste volume (tons)	4,425	3,952	473	10.7
ental ponc ss are	Fina	al landfill disposal volume (tons)	13	31	(18)	(138.5)
d to	Tota	al emission volume (thousand m ³)	529	429	100	18.9

* Based on the Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof



Economic Effects Regarding Environmental Conservation Costs

	Details of effects	Amount (Million yen)
Revenue	Economic income regarding recycling	0.8
Reduced	Reduced cost from energy saving	2.5
cost	Reduced cost from reduction of product containers	0.0
Total		3.3
	Items	Amount (Million yen)
Total invest during the	15,121	
Total R&D	cost during the relevant period	20,251

Resource Loading Volume

📌 Energy



📌 Water

Usage of Water (by Type)



Energy Input (by Office)



Usage of Water (by Office)





Raw Materials

Usage of Raw Materials



Usage of Materials (Four Materials Specified in the Containers and Packaging Recycling Act)



Copier Paper

Purchased Volume of Copier Paper



Chemical Substances

Transaction, Release, and Displacement Volumes of Chemical Substances Based on the Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof—Omiya Factory (including Research Center)

No.	Chemical substance	Cabinet ordinance No.	Transaction volume	Release volume into the atmosphere	Release volume into public water	Displacement volume into the sewer	Release volume into soil	Decontamination treatment volume	Displacement volume to waste
1	Acetonitrile	013	5,200	2.6	0.0	0.0	0.0	0.0	5,200
2	Chloroform	127	2,100	2.4	0.0	39	0.0	0.0	2,100
3	Normal-hexane	392	1,500	13	0.0	1.5	0.0	0.0	1,500
									(Unit: ka)

Transaction Volume of Specific Chemical Substances Based on the Ordinance on Living Environment Conservation in Saitama City (Article 74, Paragraph 2)—Omiya Factory (including Research Center)

No	Chamical substance	Catagony of spacific shamical substance	Transaction	Breako	lown of the transactior	n volume		
INO.	Chemical substance	category of specific chemical substance	volume	Usage	Produced volume	Transaction volume		
4	Hydrogen chloride (including hydrochloric acid)	Other specific chemical substances (Item 5)	11,000	11,000	0	0		
5	Methanol	Other specific chemical substances (Item 35)	4,500	4,500	0	0		
6	Sulfuric acid (including sulfur trioxide)	Other specific chemical substances (Item 41)	600	600	0	0		
No. 1 te	o 1 to 3 chemical substances are the same as specified in the notification that is based on the Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances (Unit-ka)							

No. 1 to 3 chemical substances are the same as specified in the notification that is based on the Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof.

Transaction, Release, and Displacement Volumes of Chemical Substances Based on the Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof—Okayama Factory

No.	Chemical substance	Cabinet ordinance No.	Transaction volume	Release volume into the atmosphere	Release volume into public water	Displacement volume into the sewer	Release volume into soil	Decontamination treatment volume	Displacement volume to waste
1	Methylnaphthalene	438	14,000	72	0.0	0.0	0.0	0.0	0

(Unit: kg)

Transaction Volume of Specific Chemical Substances Based on the Ordinance on Living Environment Conservation in Saitama Prefecture—Hanyu Factory

No	Chamical substance	Catagony of chasific chamical substance	Transaction Breakdown of the transaction	n volume		
INO.	Chemical substance	volume Usage Prod		Produced volume	Transaction volume	
1	Hydrogen chloride (including hydrochloric acid)	Other specific chemical substances (Item 5)	11,000	11,000	0	0
						(Upit: ka)

Various Emissions

Factors used to calculate the CO2 emission volume

 ${\sf Emission\ factors\ for\ CO_2\ and\ energy\ are\ those\ from\ the\ Act\ on\ Promotion\ of\ Global\ Warming\ Countermeasures}$

(List of calculation methods and emission factors on calculation, report, and publication methods)

Electricity: Emission factors after adjustment for each electricity utility operator as specified by the Ministry of the Environment's paper on "Factors Related to Emissions by Electricity Utility Operators (for Calculating Carbon Dioxide Equivalents for Greenhouse Gas Emissions from Specified Emitters)";

Bunker A: 2.710 t-CO₂/kL; Light fuel oil: 2.585 t-CO₂/kL; Propane gas: 2.999 t-CO₂/t; City gas: 2.244 t-CO₂/1000 m³; Gasoline 2.322 t-CO₂/kL; Non-industrial steam: 0.057 t-CO₂/GJ

CO₂

Total Emission Volume (Scope 1, 2) (1-CO.) 70,000



Total Emission Volume (by Office in Japan)



Calculation of CO₂ Emissions (Scope 3) within the Value Chain (Scope of Data Collection: Taisho Pharmaceutical Holdings (Offices in Japan))

Category		CO ₂ emission v	olume (t-CO ₂)	- Designing and Designing at a
	Category	FY2019	FY2020	basic unit of emissions, etc.
Scope 1		24,844	22,947	
Scope 2	2	31,434	28,940	— Uses global warming potential based on the Act on Promotion of Global warming Countermeasures
Scope 3				
1 Pu	irchased products and services	47,581	52,448	Calculated by aggregating each purchased raw material, then multiplying by the basic units
2 Ca	pital goods	26,797	42,792	Calculated by multiplying the amount of capital investment in the fiscal year by the basic units
3 Fu no	el and energy-related activity ot included in Scope 1 and 2	4,537	4,329	Calculated by multiplying the amount of used electricity/heat by the basic units for the amount of energy used
4 Tra	ansport, delivery (upstream)	8,894	8,094	Calculated by multiplying the delivery volume from suppliers to factories, between factories, and from factories to shipping destinations by the basic units
5 Wa	aste of business activities cluding manufacturing	1,567	525	Calculated by categorizing the waste generated by factories and research centers by treatment, then multiplying the weight of treated waste by the basic units
6 Bu	isiness trips	2,114	538	Calculated by multiplying the expense amount supplied to use aircraft (domestic and overseas) by the basic units
7 Co	ommute of employees	2,434	2,438	Calculated by multiplying the expense amount supplied for commuting expenses for each mode of transportation by the basic units
8 Le	ase asset (upstream)	Outside scope	of calculation	_
9 Tra	ansport, delivery (downstream)	Outside scope	of calculation	_
10 Ma	anufacturing of sold products	Outside scope	of calculation	_
11 Us	age of sold products	Outside scope	of calculation	_
12 Wa	aste of sold products	815	936	Calculated by multiplying the usage amount of each material at the time of application under the Containers and Packaging Recycling Act by the basic units
13 Le	ase assets (downstream)	Outside scope	of calculation	_
14 Fra	anchise	Outside scope	of calculation	
15 Inv	vestment	Outside scope	of calculation	_

Basic units: Using a coefficient referenced from the Ministry of the Environment's Basic Guidelines on Accounting for Greenhouse Gas Emissions throughout the Supply Chain (Ver. 3.1)

📌 Waste





Final Landfill Disposal Volume— Whole Company (by Office)



Data Associated with the Containers and Packaging Recycling Act

Usage of Materials (Four Materials Specified in the Containers and Packaging Recycling Act) (Thousand tons)



Emissions into the Atmosphere







NOx and SOx Emission Volumes— Production and Research



📌 Water Quality

2016

Public water area

2017

Sewe

2018



BOD* Emission Volume— **Production and Research**



PCB Waste

PCB Waste and PCB Devices in Use

Reagent — —	
Low-pressure	
High-pressure	
Fluorescent ballast 1 device (high density) —	
Mercury lamp	
High-pressure transformer1 device11 devices(low density)(low density)(low density))

Data Associated with Sales and Transport

2019

Conversion factors used to calculate CO₂ and NOx emission volumes from the usages of gasoline and light fuel oil

8,000

6,000

4,000

2,000

6,889

4,827

[CO₂ emission volume] Gasoline: 2.322 kg-CO₂/L; Light fuel oil: 2.585 kg-CO₂/L

2020 (Fiscal year

(According to the Guidelines for Calculating CO₂ Emissions Caused by Energy in the Global Warming Countermeasures Planning System and Targeted Emission Volume Transaction System (Revised in September 2017) based on the Saitama Prefecture Ordinance to Promote Measures Against Global Warming) [NOx emission volume] Gasoline: 8.2 kg/kL; Light fuel oil: 18.3 kg/kL

(According to the Environmental Activity Evaluation Program (Eco-Action 21), March 2001)

Energy Consumption and Specific Energy Consumption Associated with Transport (kL/10,000 ton-km) (kL) 4,000 0.4



CO₂ Emission Volume Associated with Sales and Transport, etc. (t-CO₂) 10,000







Transported Quantity of Products by Transport Method

		201	6	201	7	201	18	201	19	202	.0
Fiscal year		Transport amount (10,000 ton-km)	Percentage								
Total amou	transport Int	7,934	100.0	7,507	100.0	7,169	100.0	6,953	100.0	6,053	100.0
	Truck	5,708	71.9	5,451	72.6	5,078	70.8	4,910	70.6	4,433	73.2
	Railway	868	10.9	754	10.0	684	9.5	761	10.9	714	11.8
	Ship	1,358	17.1	1,302	17.3	1,406	19.6	1,281	18.4	906	15.0

Data by Office

Measurement Results of Regulated Items in FY2020

Omiya Factory (including Research Center)

	Regulated item	Reference value	Actual value	
		Once-through boiler	_	—
		Water-tube boiler	Less than 130 ppm	69–92 ppm
Atmosphere	NOx	Suction-type cool and warm water generator	Less than 150 ppm	17–34 ppm
		Gas turbine	Less than 70 ppm	20–25 ppm
	Hydrogen-ion concentration (pH)		More than 5–Less than 9	6.6-8.1
	Biochemical oxygen demand		Less than 600 mg/L	1–160 mg/L
Water quality	Suspended solids	Industrial sewage	Less than 600 mg/L	1–262 mg/L
	Nitrogen		Less than 240 mg/L	1–18 mg/L
	Phosphorus		Less than 32 mg/L	0.7–3.2 mg/L

Hanyu Factory

	Regulated item	Reference value	Actual value	
Atmochara	NOx	Once through bailer	—	—
Atmosphere	Dust	Once-through boller	—	—
	Hydrogen-ion concentration (pH)		Not less than 5.8– not more than 8.6	7.0–7.4
	Biochemical oxygen demand	_	Less than 5 mg/L	<1 mg/L
Water quality	Suspended solids	Industrial sewage	Less than 10 mg/L	<2 mg/L
	Nitrogen		Less than 25 mg/L	1–2 mg/L
	Phosphorus		Less than 3 mg/L	<0.1 mg/L

Okayama Factory

	Regulated item	Reference value	Actual value		
Atmosphere	NOx	Once through bailer	—	64–99 ppm	
	Dust	- Once-through boller	—	0.001–0.053 g/m³N	
Water quality	Hydrogen-ion concentration (pH)		More than 5–Less than 9	5.8–7.5	
	Biochemical oxygen demand		Less than 600 mg/L	4–240 mg/L	
	Suspended solids	Industrial sewage	Less than 600 mg/L	3–19 mg/L	
	Nitrogen		Less than 240 mg/L	3–5 mg/L	
	Phosphorus		Less than 32 mg/L	0.1–0.2 mg/L	

Data on Overseas Manufacturing Subsidiaries (Reference)

		PT. Taisho Pharmaceutical Indonesia Tbk	Hoepharma Holdings Sdn. Bhd.	Taisho Co., Ltd. Shanghai	Taisho Pharmaceutical (M) SDN. BHD.	Taisho Vietnam Co., Ltd.	Compañía Internacional de Comercio S.A.P.I. de C.V. (CICSA)	UPSA SAS	DHG
Energy consumption -	Electricity (kWh)	2,773,730	3,344,585	1,010,800	561,161	735,989	1,193,280	34,315,578	25,379,190
	Heavy fuel oil (kL)	—	_	_	—	5	_		920
	Light fuel oil (kL)	2	_	217	—	1	_	6	27,000
	LPG (m ³)	4,678	_	—	—	8	5		23
	City gas (m ³)	—	—		90,445	485	—	2,043,749	—
Waste volume	Recycled volume (tons)	75	23	20	—	16	6	1,742	454
	Incineration disposal volume (tons)	61	65	0	_	—	80	1,598	203
	Landfill disposal volume (tons)	52	—	_	_	—	576	_	_
Sewage water quality	Chemical oxygen demand (mg/L)	14–109	56-126	3–356	0–39	4-126	_	275–9,938	7–62
	Biochemical oxygen demand (mg/L)	8–88	15-35	_	0-187	2-46	_	230-3,020	4-31